



HEMPEL'S RUBBING LIQUID 69021

Description:	HEMPEL'S RUBBING LIQUID 69021 is a fine abrasive rubbing compound.
Recommended use:	Restores and renews the gloss and colour to gelcoat and painted surfaces. For removal of light scratches, stains, oxidation and other irregularities from most surfaces, including aluminium. Can be used for both manual and machine polishing.
Availability:	Part of European Yacht assortment. Local availability subject to confirmation.
PHYSICAL CONSTANTS:	
Shade nos/Colours:	99980/ Off-white.
Flash point:	75 °C [167 °F]
Specific gravity:	1.4 kg/litre [11.3 lbs/US gallon]
pH:	7
VOC content:	355 g/l [2.9 lbs/US gallon]
	<i>The physical constants stated are nominal data according to the HEMPEL Group's approved formulas.</i>
APPLICATION DETAILS:	
Safety:	Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult HEMPEL Safety Data Sheets and follow all local or national safety regulations.
SURFACE PREPARATION:	Clean and degrease the surface with HEMPEL'S PRE-CLEAN 67062 or HEMPEL'S BOAT SHAMPOO 67284 to remove dirt and other contaminants, rinse with fresh water. Allow the surface to dry.
APPLICATION CONDITIONS:	By hand: Shake well before use. Spread HEMPEL'S RUBBING LIQUID 69021 uniformly on to the surface, rub with circular movements until almost dry. Wipe off with a clean cloth. Apply more HEMPEL'S RUBBING LIQUID 69021 until the required finish has been obtained. By rotating polishing machine (The most efficient method for large areas): Spread HEMPEL'S RUBBING LIQUID 69021 uniformly on to the surface and polish with the polishing machine. Work on small areas to avoid the compound drying. Dry compound may burn gelcoat. Use only clean compound pads as dirty or contaminated pads can cause scratches and swirl marks. Clean the compound pad regularly while in use. Keep the compound wet, adding some droplets of water onto the compound and the surface can help this process. Keep compound pad flat or at a minimum angle, the use of the edge of the pad may cause burning or swirl marks. Recommended use with a polishing machine rated at 1500-2500 RPM.
SUBSEQUENT COAT:	If high gloss is desired, apply:HEMPEL'S CUSTOM MARINE POLISH 67444. Finish with:HEMPEL'S WAX 69033 orHEMPEL'S WAX TecCel 69034
REMARKS:	Do not apply in direct sunlight. Minimum surface temperature: 5°C/41°F
Application(s)	Silicone and ammonia free. Painted surfaces should dry for at least 30 days before using the product.
Note:	HEMPEL'S RUBBING LIQUID 69021 6902199980 The information given in the Product Data Sheet is intended for commercial use.
ISSUED BY:	HEMPEL A/S

This Product Data Sheet supersedes those previously issued.

For explanations, definitions and scope, see "Explanatory Notes" available on www.hempel.com. Data, specifications, directions and recommendations given in this data sheet represent only test results or experience obtained under controlled or specially defined circumstances. Their accuracy, completeness or appropriateness under the actual conditions of any intended use of the Products herein must be determined exclusively by the Buyer and/or User.

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